

Certification of AHU: A Key for Sustainable Buildings and Enhanced Indoor Air Quality.



AMCA European Fan Symposium 2024



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President,

**EUROVENT
CERTIFICATION**



AMCA European Fan Symposium 2024

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Presentation Outline

01

Facts And Numbers

03

**Performances
Certification**

02

**Effect of AHU on
Building Efficiency**

04

Conclusion





Presentation Point 01 Facts And Numbers



Facts and numbers

7
millions
Death

In 2023 globally due
the IAQ (WHO)



114 %

Average increase in
household electricity
prices in EU between
2021 and 2022

Facts and numbers

52
 $\mu\text{g}/\text{m}^3$

Concentration of PM 2.5
in Bad Windsheim in
June (WHO recommend
a maximum of $5 \mu\text{g}/\text{m}^3$)



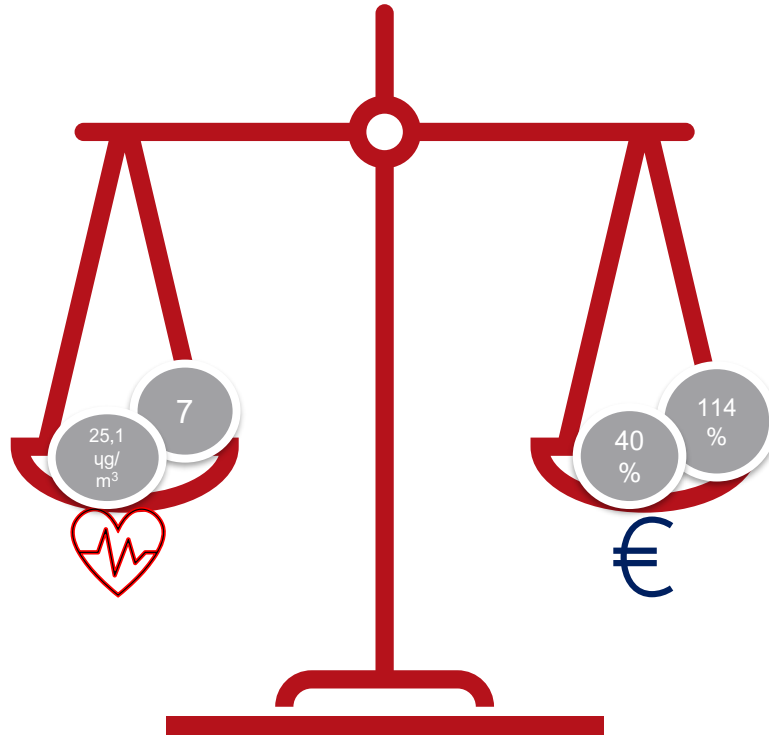
40 %

HVAC part in
building energy
consumption

Facts and numbers

20,000
Patient

Surgical site infection
(SSI) cases in EU in
2020



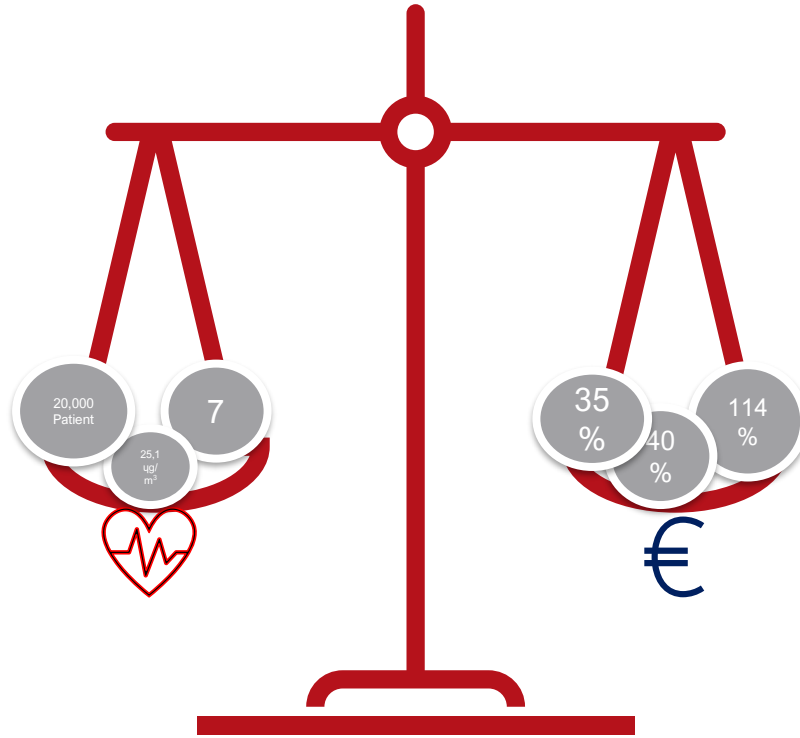
35 %

The part of mechanical
ventilation in HVAC
consumption

Facts and numbers

5 %

Filtration efficiency difference between 2 grades of filters



27 %

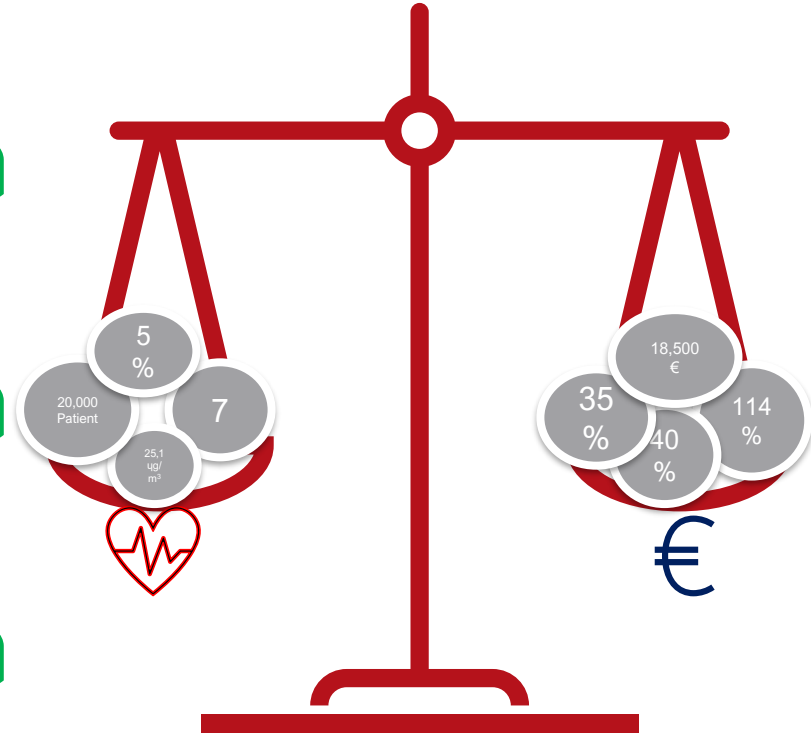
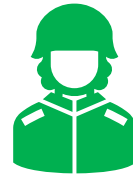
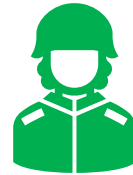
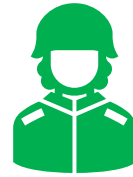
Excessive energy cost per year for 6 % deviation in HR efficiency

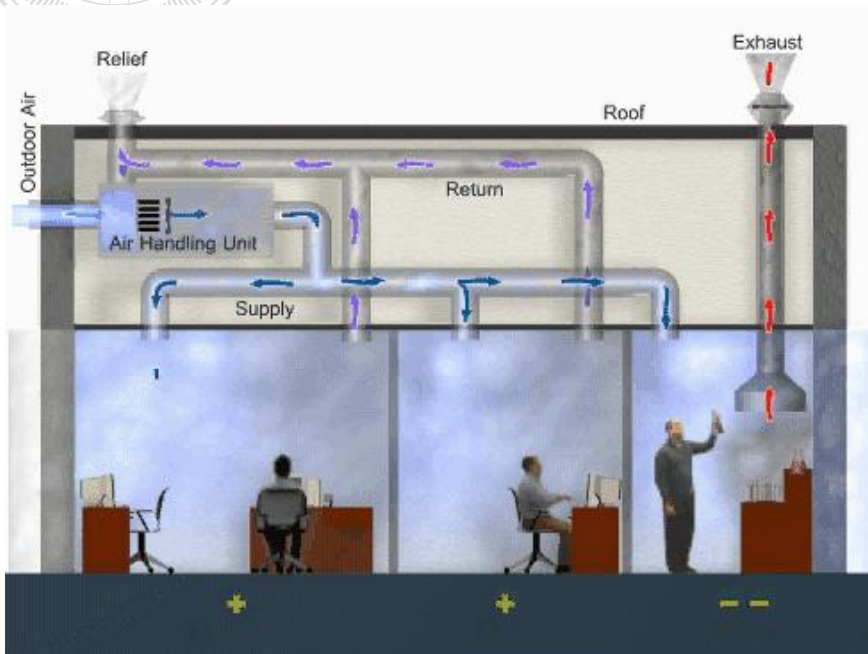
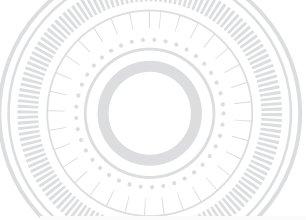
Facts and numbers



204 523 AHU Units
In EU in 2022

**First Line of Defense
for a better IAQ and
Energy consumption**





Presentation Point 02

Effect of AHU on Building Efficiency



Effect of AHU on Building Efficiency

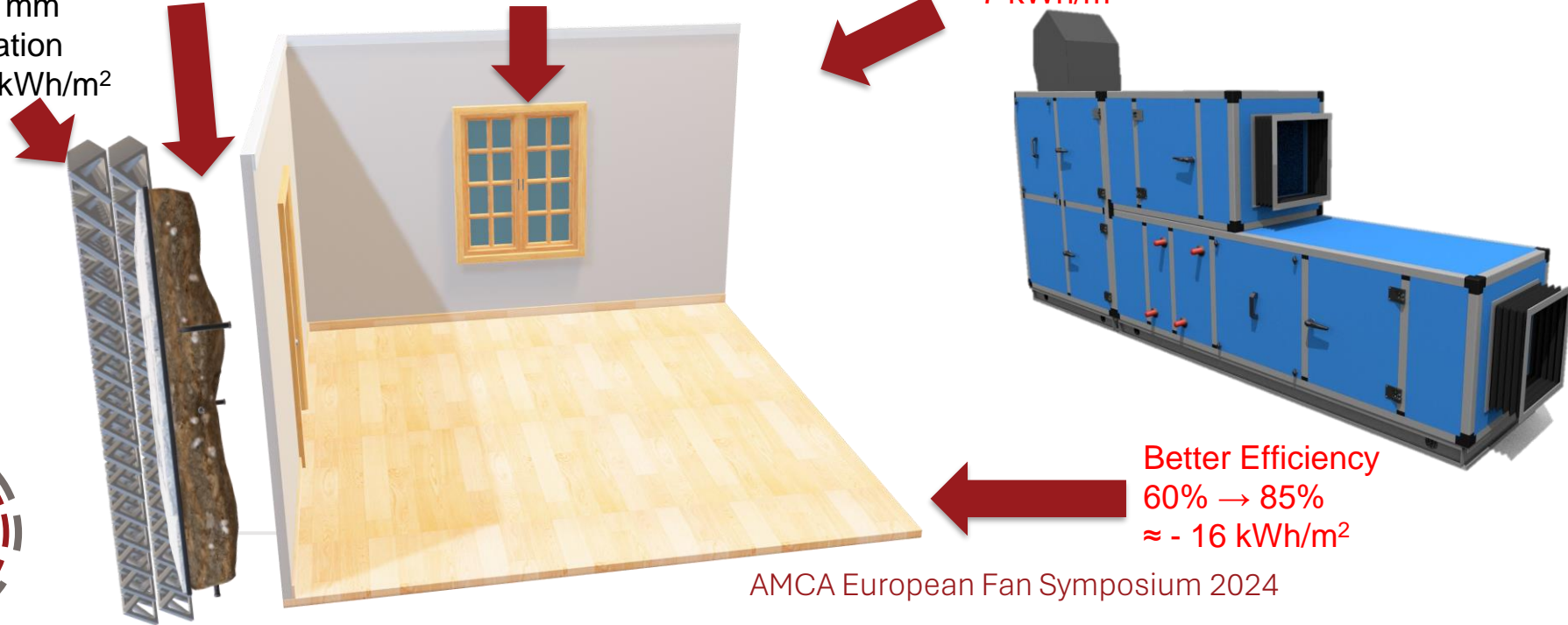
+200 mm
Insulation
 $\approx - 3 \text{ kWh/m}^2$

+100 mm Wall
 $\approx - 1 \text{ kWh/m}^2$

U-Value 1,4→1,0
 $\approx - 5 \text{ kWh/m}^2$

Low speed 2,5→1,6 m/s
 $\approx - 7 \text{ kWh/m}^2$

Better Efficiency
60% → 85%
 $\approx - 16 \text{ kWh/m}^2$



Effect of AHU on Building Efficiency (Case Study)

Declared $\eta_t = 78\%$

Actual $\eta_t = 72\%$

2

+22°C

-10°C

+20°C

Declared $Dp_{int} + 80 \text{ Pa}$

1

Declared temperature 15°C

Actual temperature 13°C

Excessive heat consumption to heating up by an extra 2K

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- Hotel (350 beds)
- The air handling unit supplies (hygienic) air to the hotel rooms
- Supply/exhaust temperature: 20°C (winter)
- Air flow rate: 10,000 m³/h (2.78 m³/s)
- Constant flow system (without DCV)
- 24/7 operation (8760 h/year)

Effect of AHU on Building Efficiency (Case Study)

1

Excess fan power consumption (80 Pa deviation):

$$P = \frac{\Delta P_t \times q}{\eta} \times 10^{-3} \text{ kW} = \frac{2.78 \times 80}{0.6} \times 10^{-3} = 0.37 \text{ kW}$$



Excess annual electricity consumption (supply+exhaust)

$$E = 2 \times 0.37 \text{ kW} \times 8,760 \text{ h} \approx \mathbf{6,480 \text{ kWh}}$$



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Effect of AHU on Building Efficiency (Case Study)

2

Seasonal Heat Consumption of the heater:

$$Q = q_m \times \{t_{ex} - [t_{ph} + \eta_t \times (t_{ex} - t_{ph})]\} \times h_{year}$$

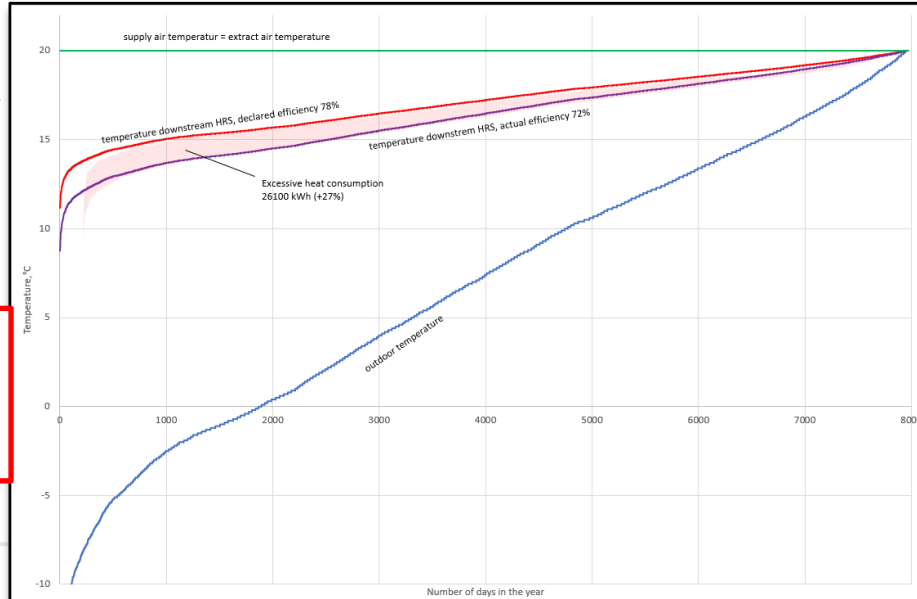
For 78% efficiency

$$Q = 72,200 \text{ kWh/y}$$

For 72% efficiency

$$Q = 98,300 \text{ kWh/y}$$

**Excessive Heat Consumption
≈26,100 kWh (+27%)**



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- Air flow rate: 10,000 m³/h (2.78 m³/s)
- Constant flow system (without DCV)
- 24/7 operation (8760 h/year)

Effect of AHU on Building Efficiency (Case Study)

1

Excessive cost of electricity:

$$6,480 \text{ kWh} \times 0.495 \text{ € / kWh} = 3,208 \text{ €}$$

2

Excessive cost of heat (natural gas):

$$26,100 \text{ kWh} \times 0,223 \text{ €/kWh} = 5,820 \text{ €}$$

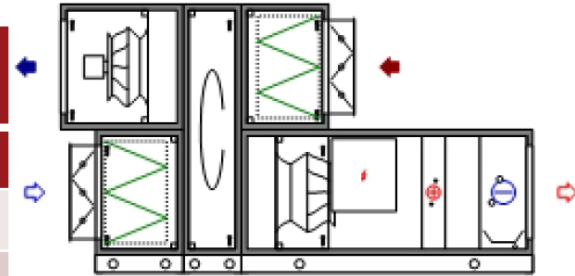
**Excessive Cost ≈
9,028 € / year**



- Hotel (350 beds)
- The air handling unit supplies (hygienic) air to the hotel rooms
- Supply/exhaust temperature: 20°C (winter)
- Air flow rate: 10,000 m³/h (2.78 m³/s)
- Constant flow system (without DCV)
- 24/7 operation (8760 h/year)

Effect of AHU on Building Efficiency (Case Study)

Position	I.M.	Energy class of the air handling unit		
		A+	A	C
Electric Energy (fans)	kWh/yr.	33,285	36,368	39,778
Heating Energy (heating coil)	kWh/yr.	168	1,931	8,098
Cooling Energy (cooling coil)	kWh/yr.	9,826	10,138	10,690
Total energy cost	€ / yr.	18,705	20,694	23,880
Unit Cost difference to class A+	€ / yr.	-	1,989	5,175
Difference after 15* years to A+ class	€	-	29,832	77,626



Airflow rate (SUP/EHA): 10,000 m³/h
Ext. Static Pres. (S/E): 400/300 Pa

Supply (S/W): 20°C

Exhaust (W): 22°C

Exhaust (S): 24°C

Rotary Heat Recovery Wheel, Water heater & cooling coils, Filter ePM1 70% (SUP), ePM10 50% (ETA) + Fans (SUP+ETA)

Location: London, 24/7 operation

Prices per kWh. Electricity 0.495 €/kWh, Gas 0,223 €/kWh (based on a SEER chiller efficiency)

HRS effic. adopted 85.5% for A+ class, 80.2% for A class & 73% for C class, respectively.

* Present values over 15 years with a rate of return @3%.

LCC calculations courtesy of FläktGroup

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Presentation Point 03 How to Guarantee Performances?



Third Party Certification



COMMON AND FAIR RULES

- ✓ Common evaluation criteria
- ✓ Integrity + Impartiality
- ✓ Fairness of the ratings
- ✓ Precision and Transparency of data.

AN OBJECTIVE COMPARISON

- ✓ Certified characteristics published online



AVAILABLE ON-LINE

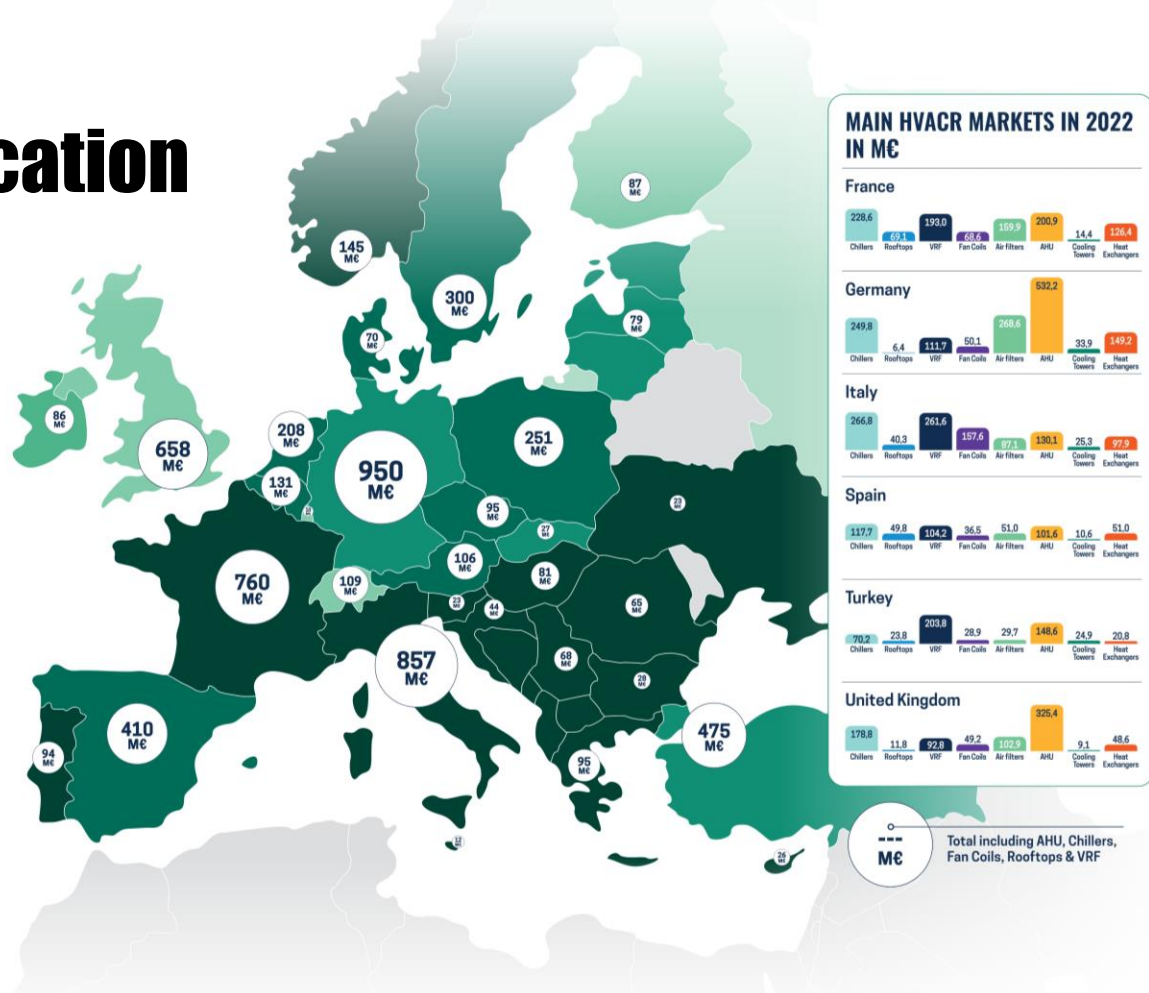
Eurovent Certification

The data doesn't lie



EUROVENT-CERTIFIED MARKET SHARE

- >90%
- >80%
- >70%
- >60%
- >50%
- >40%



Performances Verification



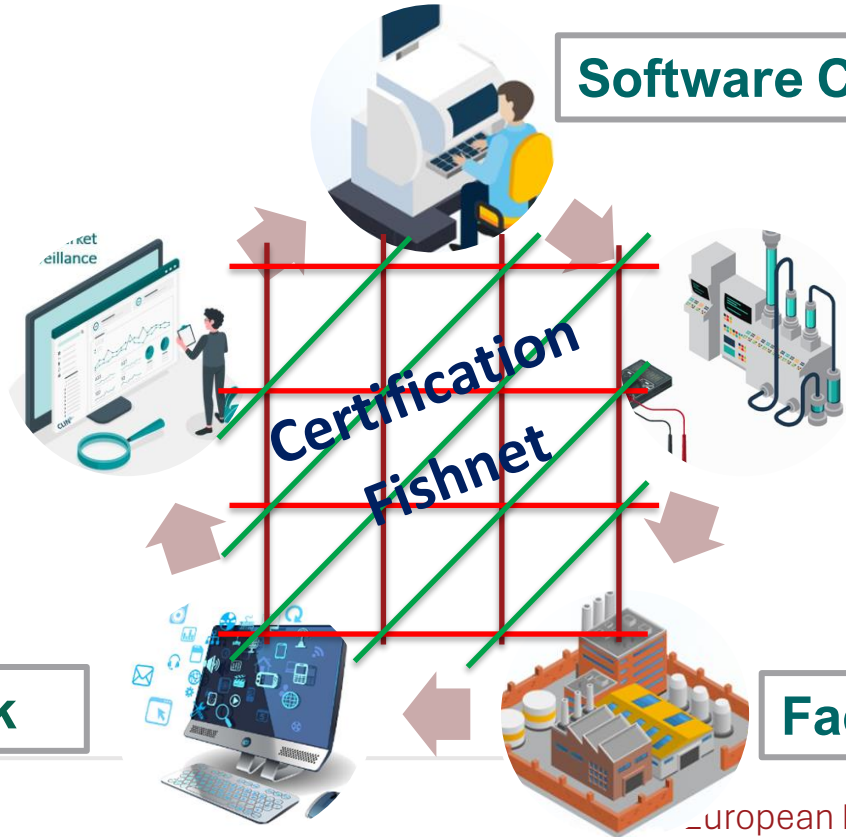
Software Check

Testing laboratories

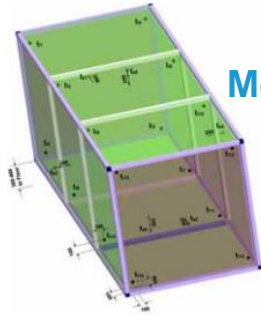
Factory Audit

Data Check

Market Surveillance



Performances Certification



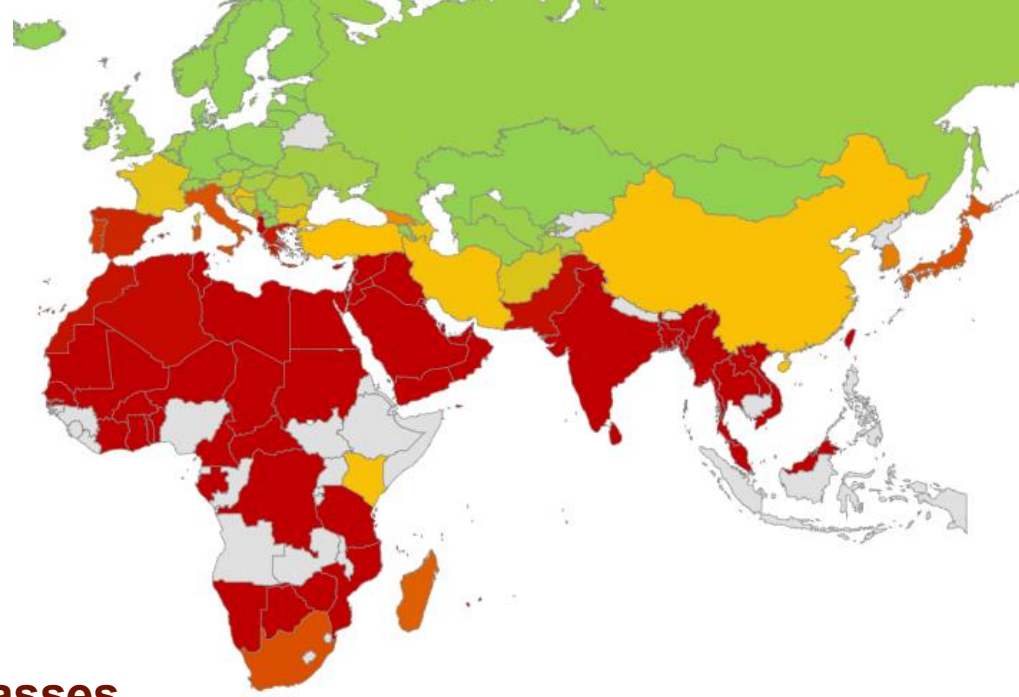
Model Box (Casing)



Real Unit

- ✓ Casing Strength (M)
- ✓ Casing air leakage (M)
- ✓ Filter bypass leakage (M)
- ✓ Thermal transmittance
- ✓ Thermal bridging factor
- ✓ Acoustical insulation of casing
- ✓ Air flow rate
- ✓ External static pressure
- ✓ Power input
- ✓ Airborne sound power level
- ✓ Heating capacity
- ✓ Cooling capacity
- ✓ Heat recovery efficiency
- ✓ Heat recovery Pressure drop
- ✓ OACF
- ✓ EATR

Energy Label



Reference parameters for energy classes

- Air velocity
- Heat recovery efficiency
- Flow resistance (heat recovery)
- Fan efficiency ratio

CLASS	All Units	Units for full or partial outdoor air at design winter temperature $\leq 9^{\circ}\text{C}$		Fan Efficiency Grade $\text{NG}_{\text{ref-class}} [-]$
	Velocity	Heat recovery system		
	$V_{\text{class}} [\text{m/s}]$	$\eta_{\text{class}} [\%]$	$\Delta p_{\text{class}} [\text{Pa}]$	
A+ / A+G / A+†	1.4	83	250	64
A / AG / A†	1.6	78	230	62
B / BG / B†	1.8	73	210	60
C / CG / C†	2.0	68	190	57
D / DG / D†	2.2	63	170	52
E / EG / E†	No calculation required			No requirement

Table 6: Table for energy efficiency calculations

The lowest classes E, EG and E† have no requirements.



Presentation Point 04 Conclusion



Always Seek For Quality

In the construction sector:

- Hidden costs from Poor Quality can be 2 times greater than Visible costs
- Cost of Poor Quality can be 7 times greater than Cost of Conformance



Source: Khadim, N., Thaheem, M.J., Ullah, F. *et al.* Quantifying the cost of quality in construction projects: an insight into the base of the iceberg. *Qual Quant* (2023). <https://doi.org/10.1007/s11135-022-01574-8>

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Product type

Air handling units

Model box

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	Brand	Range	Model	Standard	Specifications	MB - Casing Strength	MB - Casing Air Leak		
				Sub Range	Panel thickness mm	Insulation material [L ₀]	Insulation material c ₀ W/(m.K)	CS class	CAL class @ -400 Pa
	AERA	EVO-COMPACT	PNL01	AZURE/EVO-C TOP/EVO-C...	50	RW	0.035	D2(M)	LI(M)
	AERA	EVO-COMPACT	THR01	EVO-C/EVO-R	50	RW	0.035	D2(M)	LI(M)
	AERA	EVO-COMPACT	TLHT01	MAESTRO	50	RW	0.035	D1(M)	LI(M)

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